

TITLE OF THE INVENTION

COLOR CATHODE RAY TUBE HAVING AN IMPROVED  
ELECTRON GUN

CROSS REFERENCE TO RELATED APPLICATION

5 This is a continuation of U.S. application Serial No.  
09/702,654, filed November 1, 2000, which is a continuation  
of U.S. application Serial No. 09/182,437, filed October 30,  
1998, now U.S. Patent No. 6,144,151, the subject matter of  
which is incorporated by reference herein.

10 BACKGROUND OF THE INVENTION

The present invention relates to a color cathode ray tube  
and, particularly, to a color cathode ray tube having an  
electron gun that makes it possible to obtain favorable  
focusing characteristics over the whole fluorescent screen and  
15 that executes efficient speed modulation.

A technology for improving the picture quality of TV  
receivers and computer monitors can be represented by a method  
disclosed in Japanese Patent Laid-open No. 140428/1976, in  
which the scanning speed of the electron beam is modulated  
20 with a brightness-changing portion of the picture (or the  
image) to emphasize the contour of the picture. This method  
is generally called speed modulation.

Such speed modulation includes both an electromagnetic  
type and an electrostatic type. The speed modulation of the  
25 electromagnetic type, however, has been more generally used.  
The speed modulation of the electromagnetic type is produced  
by an electromagnetic coil attached around the neck portion of

a cathode ray tube and a circuit for driving the electromagnetic coil.

Fig. 4 is a schematic sectional view illustrating a color cathode ray tube of the speed modulation type. In this color cathode ray tube, a vacuum enclosure is constituted by a panel portion 20, a neck portion 21 and a funnel portion 22. On the inner surface of the panel portion 20 there is formed a fluorescent screen 23 by arranging fluorescent materials of three colors in the form of a mosaic or stripes, and adjacent the back surface of the fluorescent screen 23 there is provided a shadow mask 24 which operates as a color-selection electrode. The shadow mask is held by a mask frame 25 and is supported together with a magnetic shield 26 on the inner surface of a skirt of the panel portion by a mask suspension mechanism 27. Furthermore, an electron gun 28 of an in-line type is contained in the neck portion 21, and a deflecting device 29 is so provided as to surround a transition region between the neck portion 21 and the funnel portion 22.

Reference numeral 30 denotes a magnetic device for correcting the color convergence and the color purity of the electron beam. An electromagnetic coil 34 for speed modulation is further provided around the neck portion 21.

Reference numeral 31 denotes stem pins for feeding image signals and various drive voltages to the electrodes of the electron gun, 32 denotes a getter for increasing the degree of vacuum, and 33 denotes a band for preventing implosion.

An electron beam B emitted from the electron gun is

subjected to speed modulation by the magnetic field generated by the electromagnetic coil 34 surrounding the neck portion 21 to reproduce an image having a high picture quality on the fluorescent screen 23.

5 Figs. 5A and 5B are diagrams illustrating the constitution of a conventional electron gun used for the color cathode ray tube shown in Fig. 4. Fig. 5A is a side view and Fig. 5B is an end view as seen in the direction indicated by arrow P in Fig. 5A.

10 The electron gun is constituted by a cathode 1, a first electrode 2, a second electrode 3, a third electrode 4, a fourth electrode 5, a fifth electrode (focusing electrode) 6, a sixth electrode (anode) 7, and a shield cup 8. Reference numeral 9 denotes bead glass for firmly holding the  
15 electrodes, 10 denotes a stem, and 11 denotes contact springs.

A shield cup 8 is connected to the anode 7 on the fluorescent screen side. Referring to Fig. 5B, openings 81, 82 and 83 are formed in line in the bottom of the shield cup 8 for the three electron beams.

20 The focusing electrode 6 is divided into two parts, i.e., a first division electrode 61 and a second division electrode 62 in the axial direction of the tube. The whole electrode has a length L in the axial direction of the tube, the first division electrode 61 having a length L1 in the axial  
25 direction of the tube, and the second division electrode 62 having a length L2 in the axial direction of the tube, satisfying the relation  $L1 \leq L2$ .

Figs. 6A and 6B are diagrams illustrating the constitution of the second division electrode constituting the focusing electrode of Fig. 5A. Fig. 6A is a front view as viewed from the anode 7 side, and Fig. 6B is a side view showing a portion thereof in cross section.

Openings 62a, 62b and 62c are formed in the second division electrode 62 on the first division electrode 61 side for the respective electron beams. A single opening 62d is formed in the surface thereof opposed to the anode, and it has a diameter D in a direction at right angles with the in-line direction. In the electrode there are further installed an inner electrode 64 and a plate-like correction electrode 63 having openings for the respective electron beams. Reference numeral 65 denotes tabs buried in the bead glass.

An electron gun having the above-mentioned electrode constitution is disclosed in Japanese Patent Laid-open Nos. 103752/1983 and 152834/1992.

The second division electrode 62 has a length L2 in the axial direction of the tube; the length from the surface thereof opposed to the first division electrode 61 to the electron beam passing opening in the inner electrode 64 is L21 in the axial direction of the tube; the length of the surface thereof opposed to the anode 7 to the electron beam passing opening in the inner electrode 64 is L22 in the axial direction of the tube; and the length from the surface thereof opposed to the anode 7 to the electron beam passing opening in the plate-like correction electrode 63 is L23 in the axial

$$\frac{d}{dt} \left( \frac{\partial L}{\partial \dot{x}} \right) = \frac{\partial L}{\partial x}, \quad \frac{d}{dt} \left( \frac{\partial L}{\partial \dot{y}} \right) = \frac{\partial L}{\partial y}$$

direction of the tube. Here, the length  $L_{21}$  is  $L_{21} \geq L_{22}$ .

The main lens of the electron gun is formed in a portion shown in Fig. 5A, where the anode 7 and the focusing electrode 6 are opposed to each other and the focusing electrode 6 is divided into two parts, i.e., the first division electrode 61 and the second division electrode 62 in the axial direction. The electric field produced by the electromagnetic coil surrounding the neck portion enters the electrodes through gaps among the main lens-forming portion, the first division electrode 61 and the second division electrode 62, and the electron beam passing through the main lens-forming portion and the two division electrodes is temporarily deflected by the magnetic field to control the scanning speed of the electron beam, i.e., to effect a so-called speed modulation.

The magnetic field generated by the electromagnetic coil forms eddy currents in the electrodes of the electron gun to suppress the action of speed modulation.

In order that the action of speed modulation is not suppressed by the eddy currents produced in the electrodes of the electron gun due to the magnetic field established by the electromagnetic coil, Japanese Patent Laid-open No. 146847/1980 discloses a method according to which a slit of a relatively broad width is formed in the electrodes of the electron gun at a position where the electromagnetic coil is installed.

In the above-described device, however, the electrodes for speed modulation are formed in the shape of a relatively

deep box, and the gap (slit) formed between the electrodes is located relatively far away from the position of the main lens (focusing gap) toward the cathode. From the standpoint of the overall length of the electron gun, as well as the cathode ray tube, however, this structural arrangement is not suited for shortening the depth of current TVs and monitors. Besides, no consideration has been given at all concerning the efficiency of speed modulation.

#### SUMMARY OF THE INVENTION

According to the study conducted by the present inventors, it has been found that the effect of speed modulation can be enhanced in an electron gun having a structure as above-mentioned by contriving the position of the gap between the electrodes.

The object of the present invention is to provide a color cathode ray tube having favorable focusing characteristics over the whole fluorescent screen by efficiently executing speed modulation.

According to the present invention, the abovementioned object is accomplished by setting up a predetermined relationship between the length of the electrode having a single opening and constituting the main lens in the axial direction of the tube and the diameter of the single opening in a direction at right angles with the in-line direction.

That is, the present invention has the below-mentioned features.

(1) A color cathode ray tube comprising at least an electron

gun, constituted by a cathode for forming a plurality of electron beams arranged in line and a plurality of electrodes, and a fluorescent screen, wherein

the plurality of electrodes including an anode are arranged in the axial direction of the tube and have dissimilar potentials, and a main lens is constituted of the anode and another electrode neighboring the anode,

the electrode neighboring the anode includes at least two division electrodes having the same potential arranged with a gap in the axial direction of the tube, and one of the division electrodes is opposed to the anode and has, in the opposed surface thereof, a single opening for passing the plurality of electron beams in common, and

the one division electrode opposed to the anode has a length in the axial direction of the tube that is from about 1.0 to about 1.6 times as great as the diameter of the single opening in a direction at right angles with the in-line direction.

(2) A color cathode ray tube comprising at least an electron gun, constituted by a cathode for forming a plurality of electron beams arranged in line and a plurality of electrodes, and a fluorescent screen, wherein

the plurality of electrodes including an anode are arranged in the axial direction of the tube and have dissimilar potentials, and a main lens is constituted of the anode and another electrode neighboring the anode,

the electrode neighboring the anode includes at least a

first division electrode and a second division electrode having the same potential and arranged with a gap in the axial direction of the tube, and the second division electrode is opposed to the anode and has, in the opposing surface thereof, a single opening for passing the plurality of electron beams in common, and

the length of the first division electrode in the axial direction of the tube is longer than the length of the second division electrode in the axial direction of the tube, and the length of said second division electrode in the axial direction of the tube is from about 1.0 to about 1.6 times as great as the diameter of the single opening in a direction at right angles with the in-line direction.

(3) A color cathode ray tube comprising at least an electron gun, constituted by a cathode for forming a plurality of electron beams arranged in line, a focusing electrode, and an anode constituting a main lens for focusing and accelerating the electron beams, and a fluorescent screen, wherein

the focusing electrode and the anode are arranged with a gap in order from the cathode side toward the fluorescent screen side in the axial direction of the tube,

the focusing electrode is constituted by at least two division electrodes having the same potential along the axis of the tube to form at least one gap, and one of said electrodes is opposed to the anode and has, in the opposed surface thereof, a single opening for passing the plurality of electron beams in common, and



the division electrode opposed to the anode has a length in the axial direction of the tube that is from about 1.0 to about 1.6 times as great as the diameter of the single opening in a direction at right angles with the in-line direction.

(4) A color cathode ray tube described in item (1), (2) or (3), wherein at least two independent electron beam passing openings in the axial direction of the tube for the plurality of electron beams emitted from the cathode are provided in the one division electrode having the single opening and opposed to the anode within a range of about 1.6 times of the diameter of the single opening in the direction at right angles with the in-line direction.

(5) A color cathode ray tube described in item (1), (2) or (3), wherein a shield cup is connected to the fluorescent screen side of the anode, and the electron beam passing opening formed on the cathode side of the shield cup is a single opening having a diameter that is elongated in the in-line direction.

(6) A color cathode ray tube described in item (1), (2) or (3), wherein a shield cup is connected to the fluorescent screen side of the anode, and the electron beam passing openings formed on the cathode side of the shield cup are independent openings having a diameter long in the in-line direction for the respective electron beams arranged in the in-line direction.

Owing to the above-mentioned features, speed modulation is efficiently executed, and favorable focusing

characteristics are obtained over the whole fluorescent screen.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figs. 1A and 1B are diagrams illustrating an embodiment of an electron gun used for a color cathode ray tube of the present invention with Fig. 1C illustrating another embodiment;

Figs. 2A and 2B are diagrams illustrating the constitution of a second division electrode constituting a focusing electrode;

Fig. 3 is a graph illustrating the relationship of the change in the equivalent diameter of a main lens with the length of the second division electrode, the relationship of the change in the beam spot diameter with the length, and the relationship of the change in the beam spot diameter when the speed is modulated with the length;

Fig. 4 is a sectional view schematically illustrating the constitution of the color cathode ray tube of the speed modulation type;

Figs. 5A and 5B are diagrams illustrating the constitution of a conventional electron gun used for the color cathode ray tube shown in Fig. 4; and

Figs. 6A and 6B are diagrams illustrating the constitution of a second division electrode constituting a focusing electrode of Fig. 5A.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

An embodiment of the present invention will now be

described in detail with reference to various embodiments.

Figs. 1A and 1B are diagrams illustrating an embodiment of an electron gun used for a color cathode ray tube according to the present invention. Fig. 1A is a side view and Fig. 1B is an end view as seen in the direction indicated by arrow P in Fig. 1A.

Like the electron gun shown in Figs. 5A and 5B, the electron gun is constituted by a cathode 1, a first electrode 2, a second electrode 3, a third electrode 4, a fourth electrode 5, a fifth electrode (focusing electrode) 6, a sixth electrode (anode) 7, and a shield cup 8. Reference numeral 9 denotes a bead glass for firmly holding the electrodes, 10 denotes a stem, and 11 denotes contact springs.

Figs. 2A and 2B are diagrams illustrating the second division electrode constituting the focusing electrode of Fig. 1A, wherein Fig. 2A is a front view from the side of the anode 7 and Fig. 2B is a side view thereof in a partly cut-away manner.

In Fig. 1A, a shield cup 8 is connected to the anode 7 to which a voltage of 25 to 35 kV is applied on the fluorescent screen side. Referring to Fig. 1B, a single opening 80 is formed in the bottom of the shield cup 8 to pass three electron beams in common, the single opening 80 having a major axis in the in-line direction.

The focusing electrode 6 is divided into two parts, i.e., a first division electrode 61 and a second division electrode 62 arranged in the axial direction of the tube. The length of

the whole electrode in the axial direction of the tube is L,  
the length of the first division electrode 61 in the axial  
direction of the tube is L1 and the length of the second  
division electrode 62 in the axial direction of the tube is  
5 L2. The length L is apportioned as  $L1 \geq L2$ .

The second division electrode 62 has circular openings  
62a, 62b and 62c formed on the first division electrode 61  
side for the respective electron beams, and has a single  
opening 62d in the surface thereof opposed to the anode, the  
10 single opening 62d has a diameter D in a direction  
perpendicular to the in-line direction. The electrode 62  
further includes therein a plate-like correction electrode 63  
and an inner electrode 64 having openings for the respective  
electron beams. Reference numeral 65 denotes tabs buried in  
15 the bead glass.

The length of the second division electrode 62 is L2 in  
the axial direction of the tube; the length from the surface  
thereof opposed to the first division electrode 61 to the  
electron beam passing openings of the inner electrode 64 is  
20 L21 in the axial direction of the tube; the length from the  
surface thereof opposed to the anode 7 to the electron beam  
passing openings of the inner electrode 64 is L22 in the axial  
direction of the tube; and the length from the surface thereof  
opposed to the anode 7 to the electron beam passing openings  
25 of the plate-like correction electrode 63 is L23 in the axial  
direction of the tube. The length L2 is apportioned as  $L21 \leq$   
L22.

The main lens of the electron gun is formed in a portion where the anode 7 and the focusing electrode 6 are opposed to each other, as shown in Fig. 1A. The focusing electrode 6 is constituted by the first division electrode 61 and the second division electrode 62 divided into two parts in the axial direction of the tube. The magnetic field generated by the electromagnetic coil surrounding the neck portion enters, the electrode through gaps among the main lens-forming portion, the first division electrode 61 and the second division electrode 62 to effect speed modulation.

In Figs. 1A, 2A, and 2B, the second division electrode 62 of the focusing electrode 6 and the anode 7 constituting the main lens of the electron gun, have a single opening common for the plurality of electron beams and independent openings for the respective electron beams. Like the one shown in Figs. 6A and 6B, furthermore, the second division electrode 62 includes, therein, the plate-like correction electrode 63 having independent openings for the respective electron beams and the inner electrode 64 having independent openings for the respective electron beams.

The first division electrode 61 and the second division electrode 62 have an equal potential and are supplied with a focusing voltage of from 6 to 10 kV. The total length L of the two division electrodes 61 and 62 of the focusing electrode with a gap between them in the axial direction of the tube is the same as that of the conventional electron gun shown in Figs. 5A, 6A and 6B. The electron beam passing

openings formed in the opposed surfaces of the first division electrode 61 and the second division electrode 62 have a diameter of about 4 mm.

The electron gun is different from the conventional electron gun shown in Figs. 5A, 5B, 6A and 6B in regard to the lengths of the first division electrode 61 and the second division electrode 62 formed by dividing the focusing electrode 6 in the axial direction of the tube.

In particular, the length  $L_2$  of the second division electrode 62 is about 1.2 times as great as the diameter  $D$  of the single opening 62d in a direction at right angles with the in-line direction. In the conventional electron gun as shown in Figs. 6A and 6B, this ratio is about 1.8 times.

The speed-modulation coil is installed surrounding the neck portion extending across the first division electrode 61, second division electrode 62 and the anode 7.

In the conventional electron gun shown in Figs. 5A and 5B, the main lens electric field established by the anode voltage applied to the anode 7 and by the focusing voltage applied to the focusing electrode 6, extends into the electrode through the single opening 62d of the second division electrode 62. In this case, however, the electron beam passing openings formed in the plate-like correction electrode 63 and in the inner electrode 64 arranged in the electrode have a diameter equal to, or slightly smaller than, the diameter  $D$  of the single opening 62d in the direction at right angles with the in-line direction. Therefore, the

electric field reaches the deep portion of the electrode without almost any interruption.

In the electron gun of the embodiment shown in Figs. 1A, 1B, 2A and 2B, on the other hand, the main lens electric field established by the anode voltage of the anode 7 and the focusing voltage of the focusing electrode 6 reaches the deep portion of the electrode through the single opening 62d in the second division electrode 62 while being affected by the plate-like correction electrode 63 and the inner electrode 64. However, the electron beam passing openings formed in the surface of the second division electrode 62 opposed to the first division electrode 61 have a diameter of about 4 mm, the diameter of the single opening 62d is about 8 mm in the direction at right angles with the in-line direction, the length L2 of the second division electrode 62 is shorter than the length shown in Figs. 5A, 6A and 6B, and the diameter of the opening sharply decreases in this short region (length L2 of the second division electrode 62 of the present invention). Accordingly, the electric field cannot enter by the surface of the electrode having electron beam passing openings of a diameter of about 4 mm.

The electric field has the above-mentioned relationship in the second division electrode 62, whereas the electric field has a relationship as described below in the first division electrode 61. In the conventional electron gun shown in Figs. 5A and 5B, the electron beam passing openings formed in the first division electrode 61 have a diameter of about 4

mm, whereas the length  $L$  of the first division electrode 61 in the axial direction of the tube is sufficiently larger than the diameter of about 4 mm. Besides, the second division electrode 62 has a potential equal to that of the first division electrode 61. Therefore, the electric field in the gap between the electrode in the conventional first division electrode 61 and the second division electrode 62, is mostly uniformly distributed from this gap into the electrode toward the fourth electrode 5 neighboring the cathode side.

Therefore, the same holds for the state of the electric field in the gap between the first division electrode 61 and the second division electrode 62 in the electron gun of the embodiment of the present invention in which the length  $L_1$  of the first division electrode 61 in the axial direction of the tube is greater than that of the conventional electron gun.

When considering the speed of the electron beam in the above-mentioned electric field state, the section in which the electric field is uniform in the axial direction of the tube in the electron gun of the embodiment of the present invention is longer than that in the conventional electron gun.

Therefore, the electron beam is not accelerated in this section. That is, the section in which the speed of the electron beam is relatively slow is long. This means that the electron beams receive much deflecting action from the electric field since the time for the electron beams to pass through the electric field generated by the speed-modulation coil is long. As a result, the effect of speed modulation is



enhanced.

According to the above description, it may seem that the effect of speed modulation can be further enhanced if the length  $L_2$  of the second division electrode 62 is further reduced. However, a side effect occurs in that the electron beam passing openings 62a, 62b and 62c, formed in the surface of the second division electrode 62 opposed to the first division electrode 61, affect the equivalent diameter of the main lens, whereby the effect that the equivalent diameter is larger than that of the conventional main lens of the combination of cylinders is marred due to the single opening 62d and the plate-like correction electrode 63 disposed in the electrode, causing the beam spot diameter to increase at the center of the screen.

Fig. 3 is a diagram illustrating the relationships of the change in the equivalent diameter of the main lens with the length of the second division electrode, a change in the beam spot diameter with the length of the second division electrode, and a change in the beam spot diameter when the speed is modulated with the length of the second division electrode, wherein  $DH$  and  $DV$  represent, respectively, the equivalent diameter of the main lens in the horizontal direction and the equivalent diameter of the main lens in the vertical direction,  $\phi H$  and  $\phi V$  represent, respectively, the beam spot diameter in the horizontal direction and the beam spot diameter in the vertical direction, and  $\phi MH$  and  $\phi MV$  represent, respectively, the beam spot diameter in the



direction at right angles with the in-line direction.

Therefore, the shapes of the beam spots on the screen tend to be transversely lengthened, and haloing occurs conspicuously above and below the beam spots in the periphery of the screen, deteriorating the resolution. By forming the electron beam passing opening which is elongated in the in-line direction in the shield cup 8 that is connected to the anode 7, however, the diverging action is weakened in the in-line direction. This suppresses the increase of the horizontal size of the beam spot shape on the screen, and prevents the resolution from being deteriorated in the periphery of the screen.

As shown in Figs. 1A and 1B, the shield cup has a single opening. However, independent openings 84, 85 and 86 elongated in the in-line direction may be formed for the respective electron beams as shown in Fig. 1C.

According to the study conducted by the present inventors, furthermore, no change in the effect of the speed modulation was observed when the length L2 of the second division electrode 62 was increased to a value longer than about 1.6 times that of the diameter D of the single opening in this electrode in the direction at right angles with the in-line direction. This is because the position of the gap between the division electrodes for speed modulation is located away from the main lens, and the space of the main lens electric field is expanded correspondingly. Therefore, the deflection of the electron beams by the speed modulation coil is canceled by the focusing action of the main lens

electric field. Therefore, the effect of speed modulation of the electron beams accelerated by the main lens electric field entering the inside of the second division electrode 62 through the single opening 62d is exhibited outside the area that can be viewed on the screen.

An electron gun of the non-dynamic focus (non-DF) type having a fixed focusing voltage has been described above. The same, however, also holds for an electron gun of the dynamic focus (DF) type, in which the focusing voltage changes dynamically. The electron gun of the DF type uses two kinds of focusing voltages, the difference therebetween being about 3 kV at the greatest. The speed of the electron beams accelerated by the voltage difference of about 3 kV, however, is still slower than the speed of the beams accelerated by the voltage difference between the anode voltage and the focusing voltage.

In the electron gun of the DF system, in general, a voltage that dynamically changes is applied to an electrode opposed to the anode. Based on the constitution of the electron gun shown in Fig. 1, therefore, a focusing voltage that dynamically changes is applied to the second division electrode 62, a fixed focusing voltage is applied to the first division electrode 61, and the length L2 of the second division electrode 62 is determined to be from about 1.0 to about 1.6 times as great as the diameter D of the single opening 62d in the direction at right angles with the in-line direction, in order to improve the effect of speed modulation.

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According to the present invention, as described above,  
it is possible to improve the effect of speed modulation in  
the electron gun for a color cathode ray tube having a main  
lens of a structure with a single opening and independent  
electron beam passing openings for the respective electron  
beams in the electrode, and to maintain desired  
characteristics of the main lens by the conventional method.